



# Elgaloy Hard 60

REPAIR & MAINTENANCE

Other

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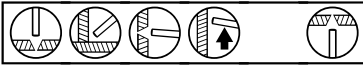
## Description:

Elgaloy Hard 60 produces a martensitic weld metal with a hardness of about 57-60 HRC. The crack-free deposit has good wear resistance under conditions of abrasion and friction coupled with moderate impact. Also available as solid wires Elgaloy M60 and Metal Cored Wire Megafil 760 M.

## Applications:

Excavator teeth, bulldozer blades, swing hammers, crusher jaws, scrapers etc.

## Welding positions:



## Coating type:

Basic

## Metal recovery:

130%

## Redrying temperature:

350 °C, 2h

## Hardness as welded:

57 - 60 HRC, 640 - 690 HV 10

## Welding current:

DC+, AC

## Chemical composition, wt.%

	C	Si	Mn	Cr	Mo	V
Min	0,6	0,6	0,5	7,0	0,4	0,3
Typical	0,7	0,8	0,8	8,0	0,5	0,4
Max	0,8	1,0	1,0	10,0	0,6	0,5

## Classification:

EN 14700

E Z Fe2

## Approvals:

## Product data:

Dim.mm	Current A
3,2x450	110-150
4,0x450	150-190